



95 2-4-C w/Teflon (92-850736A1)

A - Torque nut to 20 lb. ft. (27.1 N-m)

B - Torque nut until it seats [DO NOT exceed 120 lb. in. (13.6 N-m) of torque], then back off 1/4 turn.

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1499	8710T20	SWIVEL BRACKET	1	(BLACK)	1
2	25	33504	O RING	1		
3	23	818764	BUSHING	2		
4	23	816039	SPACER	1		
5	26	87735	OIL SEAL (LOWER)	1		
6	22	74036	GREASE FITTING	2		
7	23	821207	BUSHING	2		
8	12	816432	THRUST WASHER	1		
9		814084F 1	BOTTOM YOKE	1	(BLACK-LONG - CARBON STEEL	
9		826364F 1	BOTTOM YOKE	1	(BLACK-XL-STAINLESS STEEL)	
10	53	67684	RETAINING RING	1		
11		99630 1	STRIKER PLATE	2		
12	13	58643	LOCKWASHER	2		
13	11	46335	NUT	2		
14	10	64014	SCREW (1/4-28 X 1/2 IN.)	2		
15		NSS	DECAL-SERIAL OVERLAMINATE	1		4
16		821180A 6	TRIM SENDER	1		
17	10	852368	SCREW (10-24 X 3/4 IN.)	2		
18	13	26996	LOCKWASHER	2		
19	12	89302	WASHER	2		
20	17	67706A55	SWIVEL PIN/STEERING ARM	1	(BLACK-LONG - CARBON STEEL	
21	17	826432A 2	SWIVEL PIN/STEERING ARM	1	(BLACK-XL-STAINLESS STEEL)	
22	10	816386	SCREW (M12 X 1.75 X 190)	2		
23		824998	BUMPER	1		
24		816385 1	UPPER MOUNT	2		
25	12	815437	WASHER	2		
26	12	815436	WASHER	2		
27	11	90099	NUT	2		
28		813769	CLAMP	1		
29	10	818934 35	SCREW (M8 X 35)	3		
30		92876A10	STEERING LINK ASSEMBLY	1		1
31	10	14000	SCREW	1		
32	11	34863	NUT (.375-24)	2		
33	12	37828	WASHER	2		